

# CS-8 Cast Steel Horizontal Lift Check Valve Flanged Ends

## Description

- NETA Cast Steel (ASTM A216 Gr. WCB) Horizontal Lift Check Valve
- Straight Pattern
- BS:5160
- Bolted Cover
- 13% Cr. Stainless Steel (ASTM A182 Gr.F6a / AISI 410) Trim
- Flanged Ends to BS:4504 Part 1 Table 40 / 1 / DIN 2545 PN40
- Raised Face
- Drilled / Undrilled

#### **Test Pressure**

Body : 60 Bar Gauge Hyd. Seat : 40 Bar Gauge Hyd.

### **Design Features**

- Streamlined shaped full flow way area body for smooth flow of the working fluid for minimum pressure drop.
- Bolted Body Cover Joint.
- Renewable 13% Cr. Stainless Steel Body Seat Ring and Disc/Weld deposit Disc Facing Ring having difference in hardness of at least 50 HB.
- S.S (AISI-304) Spiral Wound Asbestos filled Gasket for Body Cover Joint.
- Self aligning fully guided Disc to ensure proper seating of the Valve Disc on Body Seat Ring.
- Designed for tight shut off against reversal of fluid flow.

#### Certification

IBR Test Certificate in FORM III-C duly signed by the Director of Boilers, Punjab is provided for valves to be used on steam service. For services other than steam our own Works Test Certificate shall be issued.

# Application : Steam, Water, Oil HSN : 84818010

#### Materials

PNo.	Part	Nos.	Material	Standard
1	Cover	1	Cast Steel	ASTM A216 Gr.WCB
2	Studs and Nuts	To Suit	Alloy Steel and H.T.Steel	ASTM A193 Gr.B7 and ASTM A194 Gr.2H
3	Gasket	1	S.S. 13% Cr. (AISI - 304) Spiral Wound Asbestos Filled	-
4	Body	1	Cast Steel	ASTM A216 Gr.WCB
5	Disc	1	Cast Steel	ASTM A216 Gr.WCB
6	Disc Ring	1	S.S. 13% Cr. Min HB 300	ASTM A182 Gr.F6a / AISI - 410 Weld Deposit
7	Body Seat Ring	1	S.S. 13% Cr. Min HB 250	ASTM A182 Gr.F6a / AISI - 410 Weld

#### Dimensions

Nominal Size (Inches)	Nominal Size (mm)	L	н
1/2	15	130	62
3/4	20	150	70
1	25	160	91
1.1/4	32	180	95
1.1/2	40	200	100
2	50	230	120
2.1/2	65	290	138
3	80	310	165
4	100	350	175





Nominal Size (Inches)	Nominal Size (mm)	L	Н
5	125	400	205
6	150	480	215
8	200	600	270

