

# 1(b) Bronze Extra Heavy Globe Steam Stop Valve Flanged Table 'H' Ends

## **Description**

NETA Bronze Extra Heavy Globe Steam Stop Valve

- Screwed in Bonnet
- Inside Screw
- Rising Stem with Back Seat
- Renewable 13% Cr. Stainless Steel (ASTM A182 Gr.F6a / AISI 410) Trim
- Flanged BS-10 Table 'H' Ends
- Handwheel Operated

#### **Test Pressure**

Max. Working Pressure: 250 PSIG Max. Working Temperature: 220°C Test Pressure: 500 PSIG Hyd.

## **Design Features**

- Valve Disc and Check Nut are locked in position by using S.S. (AISI-304) Locking Washer.
- Bonnet is locked in position for the safety of operating staff.
- Back seating arrangement permits the replacement of the gland packing in fully open position while the Valve is under in line pressure.
- Body design is rigid and extra sturdy and have smooth full flow area throughout the Valve Body.
- For longer life of Valve Seating Body Seat Ring and Disc are properly heat treated.

#### Certification

IBR Test Certificate in FORM III-C duly signed by the Director of Boilers, Punjab is provided for Valves to be used on steam service.

For liquid service our own Works Test Certificate shall be issued.

Application: Steam, Water, Oil

HSN: 84818020

# **Materials**

PNo.	Part	Nos.	Material	Standard
1	Handwheel Nut	1	M.S.	IS:1367
2	Washer	1	M.S.	IS:226
3	Handwheel	1	C.I. / AI.	IS:210 Gr.FG200 / BS:1490 Gr.LM-6
4	Stem	1	S.S. 13% Cr.	ASTM A182 Gr.F6a / AISI - 410
5	Gland Nut	1	Bronze	IBR 282[a][iv] Gr.B
6	Gland	1	Bronze	IBR 282[a][iv] Gr.B
7	Packing	-	Graphited Asbestos	-
8	Bonnet	1	Bronze	IBR 282[a][iv] Gr.B
9	Body	1	Bronze	IBR 282[a][iv] Gr.B
10	Check Nut	1	Bronze	IBR 282[a][iv] Gr.B
11	Disc	1	S.S. 13% Cr.	ASTM A182 Gr.F6a / AISI - 410
12	Body Seat Ring	1	S.S. 13% Cr.	ASTM A182 Gr.F6a / AISI - 410
13	Disc Stem Locking Washer	1	S.S. 18/8% Cr./Ni.	AISI - 304
14	Locking Device	1	Brass Sheet	-
15	Set Screw	1	Brass	-

### **Dimensions**

Nominal Size (Inches)			Н Арр.	W App.
1/2	15	106	120	80



Nominal Size (Inches)	Nominal Size (mm)	L ±1.5	Н Арр.	W App.
3/4	20	112	128	87
1	25	124	138	100
1.1/4	32	137.5	155	110
1.1/2	1.1/2 40		185	120
2	50	177.5	210	155

